



**NOTE: Parts are no longer available for this tool.**

**The manual will continue on the next page.**



## INSTRUCTIONS FOR INSTALLING NO. 54992 PIN SUPPORT IN CHUCK ASSEMBLY ON 2001 VFGM (SEE PARTS LIST FORM NO. A760, PAGE 13)

1. This part is a replacement for the pin in the chuck release mechanism. (Vertical Pin, Figure 7.)
2. Remove lever and chuck cover. Remove No. 35707 Bracket (Figure 17) and Pin (Figure 7). (Refer to Photo No. 1).
3. If hole in cam is enlarged, be sure to remove any burrs from around the hole with a file.
4. Install No. 54992 on the shaft as shown, being careful to align the pin with the hole. The groove in the support must face towards the front of the chuck. Gently tap the pin down until the pin and support are seated on the shaft. (Refer to photo Nos. 2 and 3).
5. Replace the No. 35707 bracket, making sure it presses down on No. 54992. If necessary, bend the bracket slightly to insure that it contacts the pin support. (Helpful hint—A box end wrench is helpful to hold the 7/16" nut on the inside of the bracket.) (Refer to Photo No. 4).
6. Replace chuck release lever (Figure 6). Check for free chuck rotation and operation of the release mechanism. Remove release lever. Reattach the chuck cover and release lever.

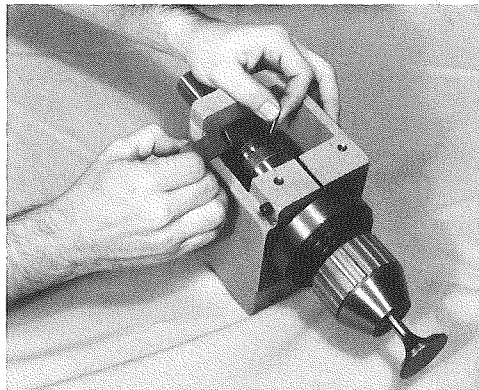


PHOTO NO. 1

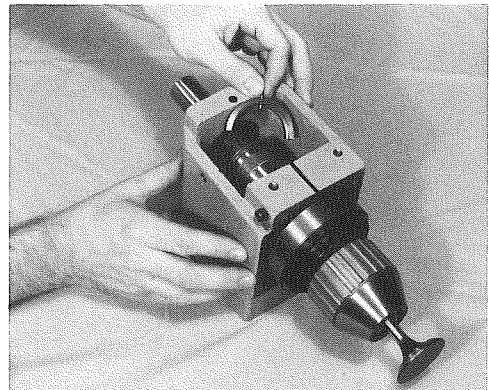


PHOTO NO. 2

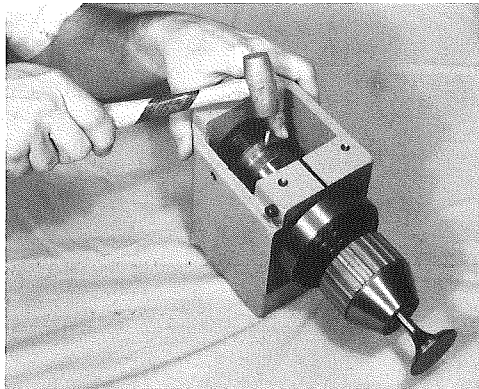


PHOTO NO. 3

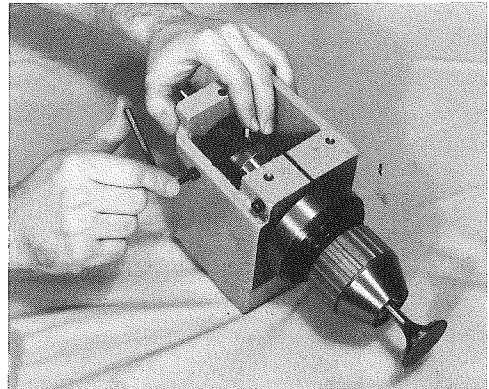


PHOTO NO. 4

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This pdf incorporates the following model numbers:

54992, 2001 VFGM