



NOTE: Parts are no longer available for this tool.

The manual will continue on the next page.



**No. 503 SANDER
SERIAL "C"**

**INSTRUCTIONS FOR ASSEMBLY OF
END PLATE & BEARING ASSEMBLIES**

End plate, bearing and spacer are matched to provide clearance between rotor and end plate.

Assembly 43721 Upper End Plate

Note the red marking on the face of the bearing. Place the bearing in the end plate with the marked side into the bore.

Place spacer in end plate.

Assembly 63273 Lower End Plate

After removal of lower bearing, press new bearing on spindle—pressure on inside race only—press with marked side showing.

Place spacer over spindle next to bearing and assemble end plate over bearing.

**SIoux
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This pdf incorporates the following model numbers:

503 Sander