



**NOTE: Parts are no longer available for this tool.**

**The manual will continue on the next page.**

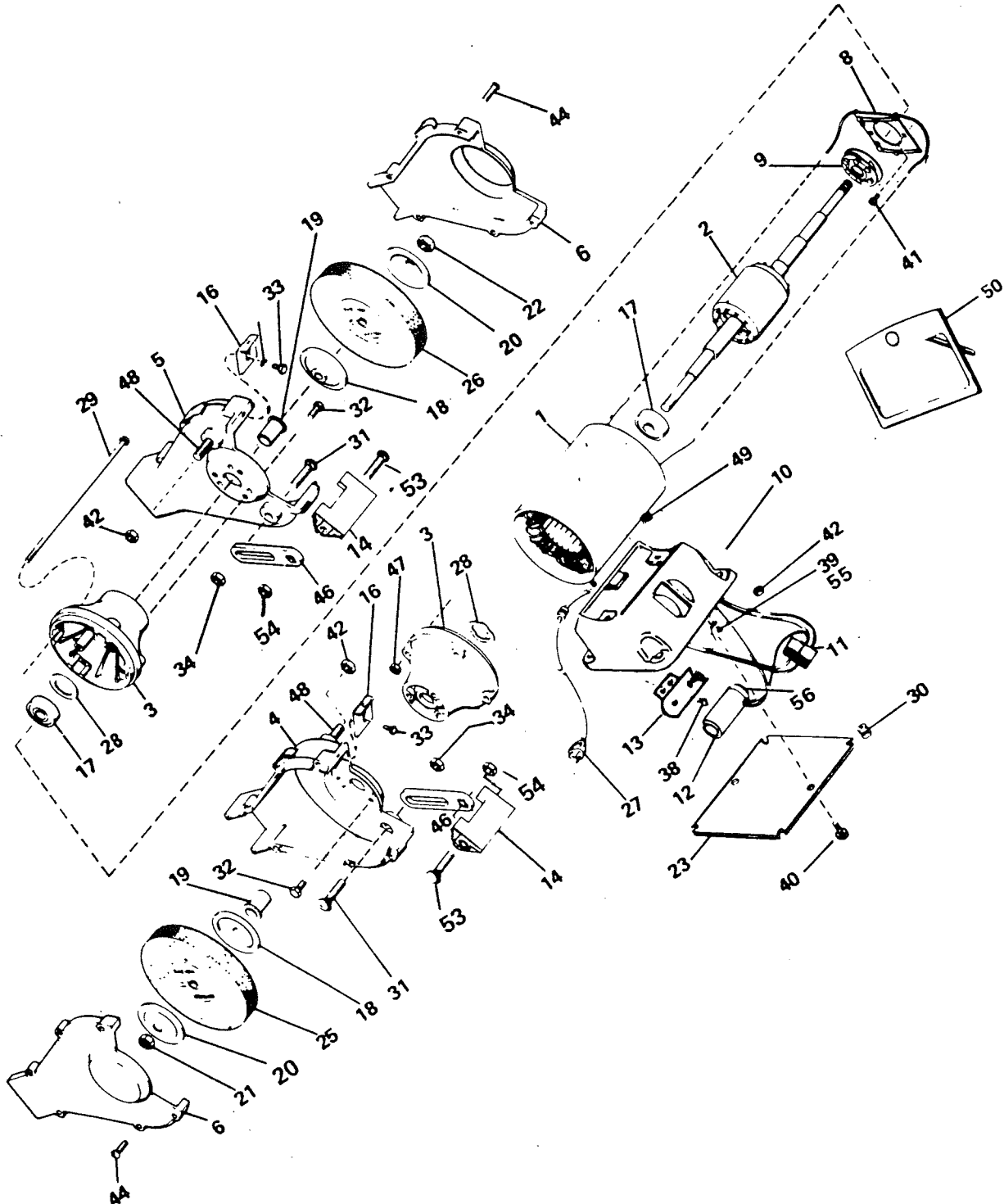


**SIoux**  
**TOOLS INC.**

2901 FLOYD BOULEVARD ■ SIOUX CITY, IOWA 51102 ■

Form A411B  
Dated 8-81

**BENCH GRINDER**  
**Parts List for 2081**  
**Motor Ref. No. 604479M**



Furnish Catalog and Serial Number When Ordering Parts

# BENCH GRINDER

## Parts List for 2081

### Motor Ref. No. 604479M

Furnish Catalog and Serial Number When Ordering Parts

Fig- ure	Part No.	Name	Fig- ure	Part No.	Name
†1		Field	30	04257	Bumper—Rubber (4)
†2		Armature	31		Bolt—Carriage (5/16"-18 x 1") (2)
3	12620	End Shield (2)*			(4)
4	12622	Guard—Wheel (L.H.)	32		Bolt—Hex Hd. (3/8"-16 x 7/8")
5	12623	Guard—Wheel (R.H.)			(6)
6	12624	Cover—Wheel Guard (2)*	33		Bolt—Hex Hd. (1/4"-20 x 1/2")
8	28133	Switch—Stationary (Single Phase)			(2)
9	28134	Switch—Rotating (Single Phase)	34		Nut—Hex (5/16"-18) (2)
10	12648	Base	38		Screw—Flat Hd. (#10-32 x 1/4")
11	28132	Switch (On-Off)	39		Screw—Pan Hd. Brass (#8-32 x 1/4")
12	18819	Capacitor	40		Screw—Pan Hd. (#8-32 x 3/8")
13	35606	Bracket—Capacitor			(2)
†† 14		Tool Rest—(2)	41		Screw—Pan Hd. (#8-32 x 3/8")
16	35389	Guard—Spark (2)*			(2) [Same as Fig. 40]
17	10280	Bearing (2)	42		Nut—Hex (5/16"-18) (2)
18	12649	Flange—Wheel (4)*	44		Screw—Rd. Hd. (1/4"-20 x 7/8")
19	54507	Sleeve—Spacer (2)*			(12)
21	09681	Nut—Hex (3/4"-16, L.H.)	†† 46		Support—Tool Rest (2)
22	09680	Nut—Hex (3/4"-16, R.H.)	47		Nut—Lock (#10-32) (4)
23	35377	Cover—Base	48		Bolt—Carriage (5/16"-18 x 1 3/8")
24	41299	Spring—Finger (Same as Fig. 28)			(2)
25	2052	Wheel—Grinding (Fine)	49		Bolt—Carriage (5/16"-18 x 1")
26	2051	Wheel—Grinding (Medium)			(2)
27	28135	Cord (115V)	50	2016	Shield—Eye (Set of 2)
28	41299	Spring—Finger		2016A	Glass—Safety Plate (2)*
29	07197	Bolt—Thru (#10-32 x 11") (4)*		2064	Assy.—Flexible Light (2)*
			53		Bolt—Carriage (3/8"-16 x 1") (2)
			54		Nut—Lock (3/8"-16) (2)
			56		Cap—Capacitor

\* Order Quantity As Needed

† INFORMATION AVAILABLE UPON REQUEST

†† NOT AVAILABLE INDIVIDUALLY ORDER ASS'Y, PT. NO. 63113



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This pdf incorporates the following model numbers:

2081, 604479M