



NOTE: Parts are no longer available for this tool.

The manual will continue on the next page.

SIoux**TOOLS**

**Parts List for
1541P, 1541N, & 1541PN
3/8 Inch Electric Drill**

Serial No's. Starting with "B" & "C"

Furnish Catalog, Serial and Model Number When Ordering Parts

Fig- ure	Part No.	Name	Fig- ure	Part No.	Name
1	08258	Screw—1/4"	34	10196	Bearing
2	23006	Grip—Handle	35	24025	Sleeve—Chuck Spindle
3	25112	Washer	36	10004	Bearing (2)*
4	24073	Support—Handle	37	25053	Washer—Thrust (6)*
5	25110	Clamp	38	19027	Gear—2nd Compound
6	25069	Washer—1/16"	39	19405	Pinion—2nd Compound
7	09830	Washer—Lock	40	30010	Key—#2 Woodruff (2)*
8	09501	Nut—1/4"	41	24009	Pin—Dowel
9	30001	Key—#2 Woodruff	42	19404	Pinion—1st Compound
10	12060	Case—Gear	43	19026	Gear—1st Compound (Ser. "B")
11	19028	Gear—Chuck Spindle		19234	Gear—1st Compound (Ser. "C")
12	25055	Washer—Lock 1/32"	44	25054	Washer (2)*
13	24038	Nut—Tool Spindle 5/8"	45	10002	Bearing
14	10003	Bearing (2)*	46	10208	Bearing
15	12035	Cover—Gear Case With Bearings	47	21578	Fan
16	09748	Washer—Lock 1/4" (3)*	49	10190	Bearing
17	08134	Screw—1/4" (3)*	50	16825	Assy.—Armature, Fan & Bearings (1541P) (Incl. Fig. 43)
18	24041	Slinger—Grease		16825N	Assy.—Armature, Fan & Bearings (1541N, 1541PN) (Incl. Fig. 43)
19	25044	Plate—Baffle	51	35232	Slug—Bearing Knock-Out
20	07136	Screw—#10 (2)*	52	18418	Assy.—Cord & Terminals
21	09724	Washer—Lock #10 (2)*	53	04219	Relief—Strain
22	17113	Field (1541P)	54	07129	Screw—#10 (4)*
	17113N	Field (1541N, 1541PN)	55	07204	Screw—#10
23	12339	Housing	56	06371	Screw—#3 (6)*
24	18076	Holder—Brush (2)*	57	18204	Switch
25	18004	Brush (2)	58	28018	Assy.—Suppressor (1541P, 1541PN)
26	18120	Cap—Brush Holder (2)*	60	35234	Washer (4)*
27	07000	Screw—#10 (3)*	61	07223	Screw—#10 (4)*
28	53033	Assy.—Handle		20101P	Plate—Name (1541P)
29	35233	Strap		20101N	Plate—Name (1541N)
30	06370	Screw—#6 (5)*		20101PN	Plate—Name (1541PN)
31	21002	Chuck		09954	Screw—Drive (2)*
	30011	Key—Chuck			
	14273	Holder—Chuck Key			
32	23001	Seal—Oil			
33	22507	Spindle—Chuck			

*Order Quantities As Needed

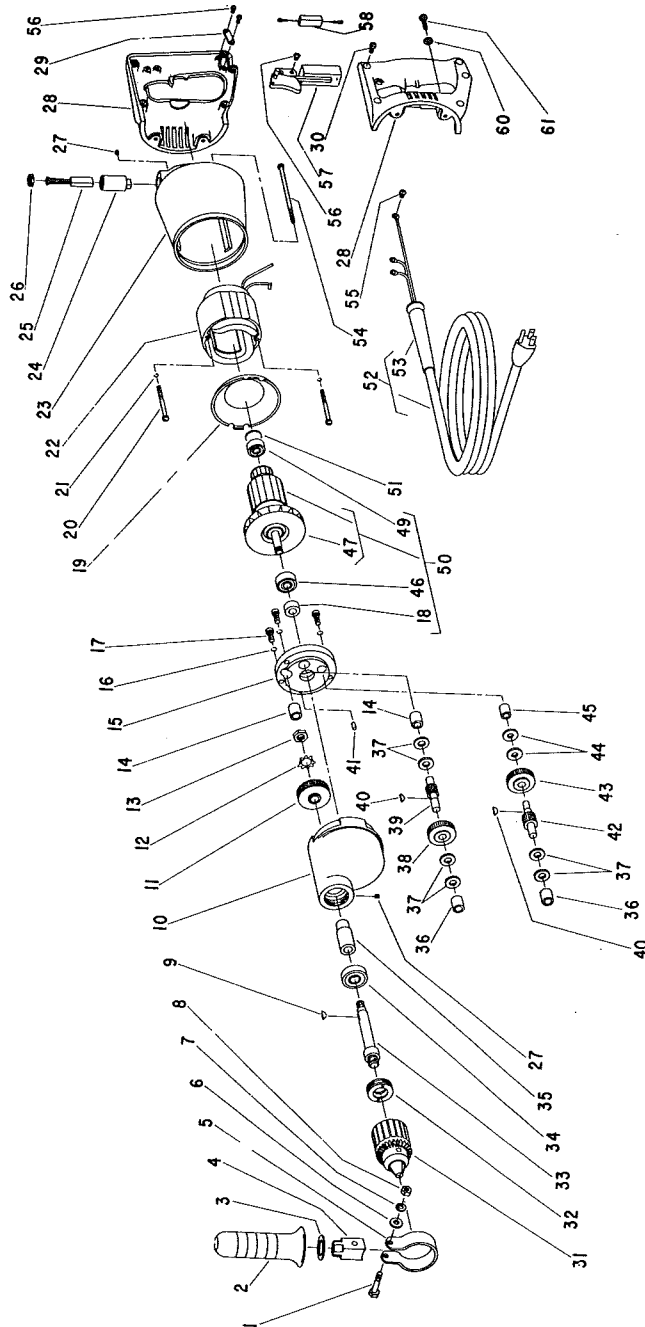
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3/8 Inch Electric Drill
Serial No's. Starting with "B" & "C"**



Furnish Catalog, Serial and Model Number When Ordering Parts

This pdf incorporates the following model numbers:

1541P, 1541N, 1541PN