



**NOTE: Parts are no longer available for this tool.**

**The manual will continue on the next page.**

**SIoux****TOOLS**

**Parts List for**  
**No. 263, 264 Weld Flux Scaler**  
**No. 265, 266 Needle Scaler**

SER. NO'S. UP TO "C"

Furnish Catalog, Serial and Model Number When Ordering Parts

Fig- ure	Part No.	Name	Fig- ure	Part No.	Name
1	53236	Assy.—Needle Scaler Attachment (265, 266)	24	54208	Retainer—Valve (264, 266)
2	53235	Assy.—Lug & Housing (265, 266)	25	53259	Assy.—Regulator & "O" Ring (264, 266)
3	09724	Washer—Lock #10 (265, 266)	26	14290	Ring—"O" (264, 266)
4	07093	Screw #10 (265, 266)	27	21372	Spring (264, 266)
5	41264	Spring (265, 266)	28	53260	Assy.—Valve & "O" Ring (264, 266)
6	54195	Spacer—Needle (265, 266)	29	04234	Ring—"O"
7	2260	Needle (Set of 19) (265, 266)	30	34166	Pin (264, 266)
8	54213	Driver—Needle (265, 266)	31	21541	Ring—Retaining
9	21772	Ring—Retaining	32	30463	Screen
10	11583	Retainer—Chisel	33	11585	Lever (264, 266)
11	04232	Slug—Friction	34	54209	Body—Valve (264, 266)
12	54212	Housing	35	54204	Locknut
13	53700	Holder—Chisel (Incl. Fig. 16)	36	53261	Assy.—Spacer Set (264, 266)
14	10305	Ball—Steel 3/8" Dia.	37	53238	Assy.—Push Throttle (263, 265)
15	54205	Spacer	38	53262	Assy.—Valve Stem & "O" Ring (263, 265)
16	54211	Cylinder	39	54214	Guide—Valve (263, 265)
17	54201	Piston	40	54215	Regulator (263, 265)
18	54200	Block—Lower Valve	41	54216	Body—Valve (263, 265)
19	14776	Valve—Plate	42	21483	Ring—Retaining (263, 265)
20	30019	Pin (2)	43	04236	Spacer (265, 266)
21	54203	Spacer	44	14308	Ring—"O" (264-266)
22	54202	Block—Upper Valve			
23	53256	Assy.—Lever Throttle (264, 266)			

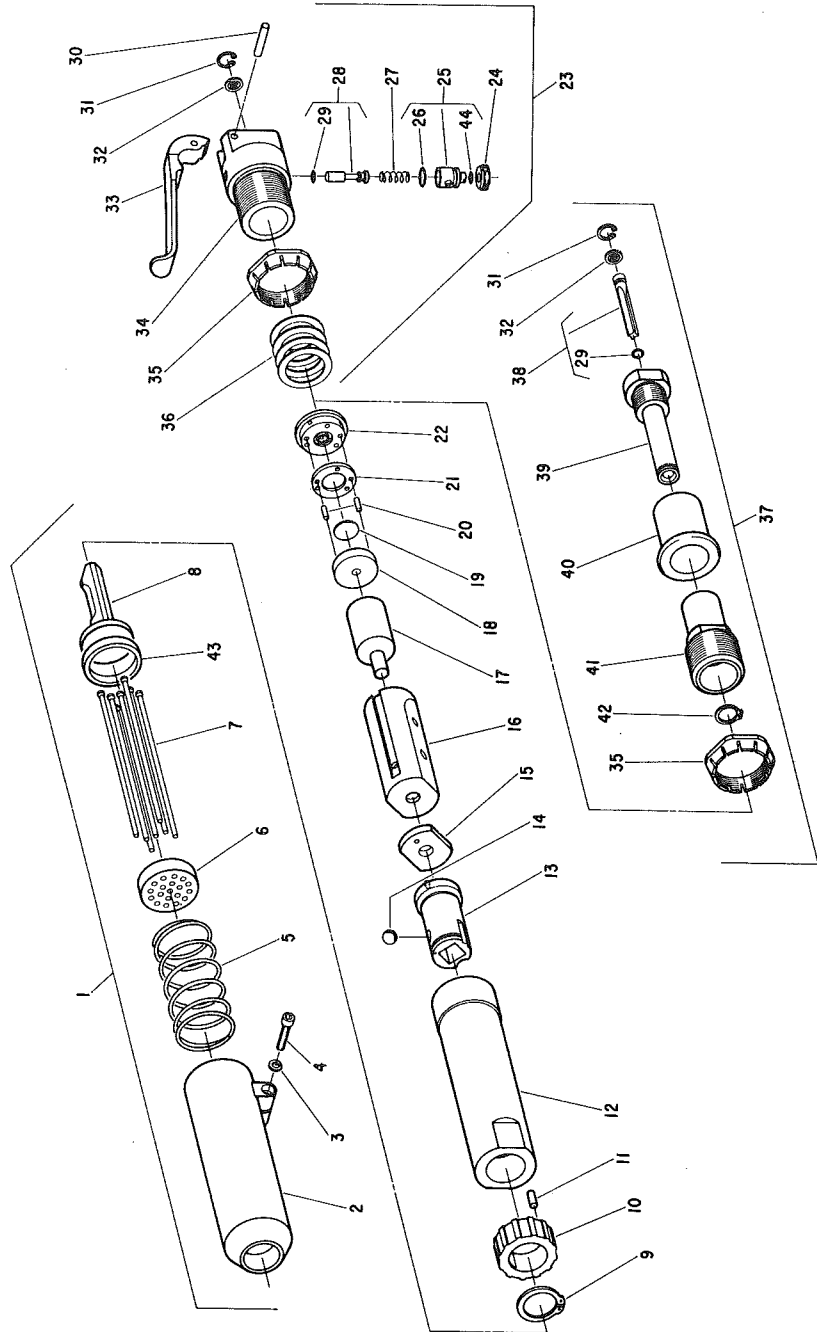
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## Parts List for No. 263, 264 Weld Flux Scaler No. 265, 266 Needle Scaler SER. NO'S. UP TO "C"



Furnish Catalog, Serial and Model Number When Ordering Parts

This pdf incorporates the following model numbers:

263, 264, 265, 266