



NOTE: Parts are no longer available for this tool.

The manual will continue on the next page.

SIoux



TOOLS

Parts List for No. 1510 SPH GEAR MOTOR

G.E. 251C863P

(Up to Ser. A100)

When Ordering Parts, Specify Voltage, also Serial & Unit
Number for Which the Parts are Wanted

Fig- ure	Part No.	Name	Fig- ure	Part No.	Name
1	23009	Cap—Closed Inspection Hole	18	19121	Gear—2nd Compound
2	06093	Screw (4)	19	30010	Key—#2 Woodruff (2)
* 3	43695	Housing (Incl's. Fig. 26, 29, 30 & 31) (P-1, 2, 3, 4)	20	12060	Case—Gear
	12260	Housing (P-5, 6, 7, 8)	21	34266	Sleeve—Chuck Spindle
	07125	Screw (4)	22	22557	Spindle—Tool
4	20194	Plate—Name (P-1, 2, 3, 4)	23	14208	Grommet—Rubber
	20329	Plate—Name (P-5, 6, 7, 8)	24	10106	Bearing—Ball (P-1, 2, 3, 4)
5	09954	Screw (2)		10204	Bearing—Ball (P-5, 6, 7, 8)
6	16535	Armature with Fan (P-1, 2, 3, 4) (Specify Voltage & "P" No.)	25	18004	Brush (2) (Specify Voltage) (Pair)
	16591	Armature with Fan (P-5, 6, 7, 8) (Specify Voltage & "P" No.)	*26	21329	Spring—Garter (2)
	16781	Armature with Fan and Bearings (P-1, 2, 3, 4) (Specify Voltage & "P" No.)	27	14602	Washer—Fiber (2)
	16816	Armature with Fan and Bearings (P-5, 6, 7, 8) (Specify Voltage & "P" No.)	28	23000	Cap—Open Inspection Hole
7	17035	Field (Specify Voltage & "P" No.)	*29	18051	Holder—Brush (2)
8	25044	Plate—Baffle	*30	18101	Cap—Brush Holder (2)
9	21578	Fan	31	07000	Screw (3)
10	10003	Bearing—Needle (2)	32	09724	Washer—Lock (2)
11	12035	Cover—Gear Case with Needle Bearing	33	07136	Screw (2)
12	25053	Washer—Thrust (6)	34	10208	Bearing—Ball
13	24038	Nut—Tool Spindle	35	08134	Screw (3)
14	25055	Washer—Lock	36	09748	Washer—Lock (3)
15	19120	Gear—Chuck Spindle (Up to Serial 8952)	37	10002	Bearing—Needle
	19196	Gear—Chuck Spindle (Serial M101 & Up)	38	24041	Slinger—Grease
16	30001	Key—#2 Woodruff	39	25054	Washer (2)
17	19405	Pinion—2nd Compound (Up to Serial 8952)	40	19026	Gear—1st Compound
	19460	Pinion—2nd Compound (Serial M101 & Up)	41	19441	Pinion—1st Compound
			42	10004	Bearing—Needle (2)
			43	10121	Bearing—Ball
			44	23001	Seal—Oil

*For units which have had the housing replaced, which converts the brush holder to one using a terminal clip rather than a ring as shown in Fig. 26, order the following replacement parts for service:

18860	Clip—Terminal (2)	18120	Cap—Brush Holder (2)
18076	Holder—Brush (2)	12321	Housing

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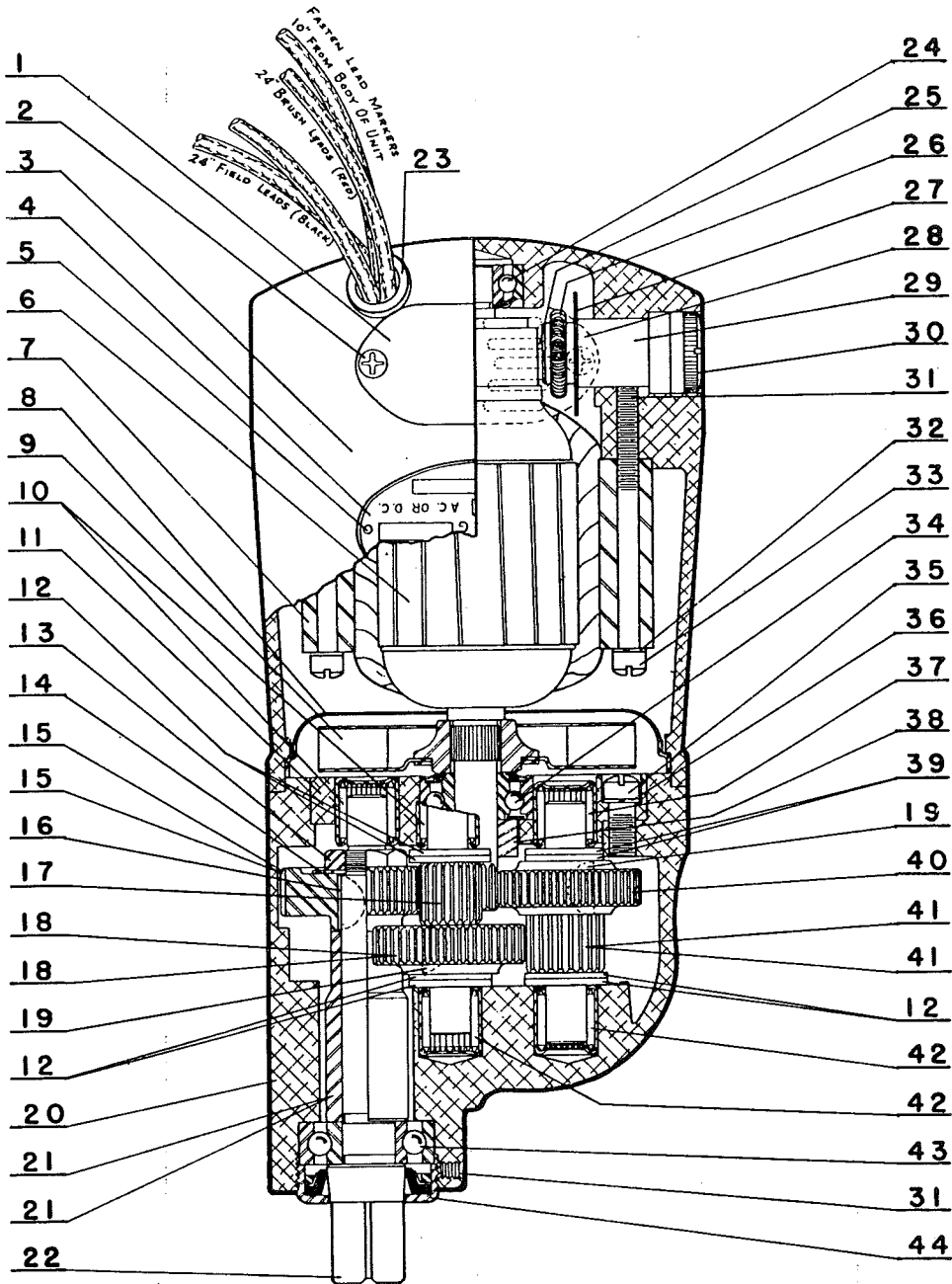


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This pdf incorporates the following model numbers:

1510 SPH