



**NOTE: Parts are no longer available for this tool.**

**The manual will continue on the next page.**

**SIoux****TOOLS**

## Parts List for No. 509 and No. 514

### HORIZONTAL AIR GRINDER

(Up to Serial B99)

Furnish Catalog, Serial and Model Number When Ordering Parts

Fig- ure	Part No.	Name	Fig- ure	Part No.	Name
1	22636	Spindle—Rotor	33	14281	Ring—"O"
2	10531	Plate—Front End	34	44391	Sleeve—Valve
3	12291	Housing (Rear Exhaust)	35	30219	Pin
	12276	Housing (Front Exhaust)	36	35124	Lever
4	20373	Plate—Name (509)	37	30459	Pin
	20376	Plate—Name (514)	38	30458	Pin
5	06000	Screw (2)	39	34819	Pin
6	33997	Vane—Rotor (Set of 4)	40	35123	Crank—Bell
7	10520	Plate—Rear End	41	14309	Ring—"O"
8	10241	Bearing—Ball	42	43323	Plunger—Guide & Bell Crank
9	35067	Washer—Wave	**43	10233	Bearing—Ball (Up To Ser. No. 9999) (Not Available)
10	43672	Ass'm.—Governor (Ser. No. 10,000 & Up)	44	43666	Ass'm.—Bearing Support & Spindle (Ser. No. 10,000 & Up)
	43143	Assy.—Governor (Up To Ser. No. 9999) (Also Replaces Fig's. 17 & 43)	**	33966	Assy.—Bearing Support & Spindle (Up To Ser. No. 9999) (Not Available)
11	14756	Gasket—Motor (Rear Exhaust)	45	35069	Weight—Governor (4)
	14751	Gasket—Motor (Front Exhaust)	46	44379	Spacer—Governor Weight (4)
12	06325	Screw (2)	47	30336	Pin—Roll (2)
13	09704	Washer—Lock (2)	48	44222	Frame—Governor
14	44245	Retainer—Governor Valve	49	21411	Spring—Governor (Red)
15	14750	Retainer—Screw (2)	50	13183	Nut—Governor Adjusting
16	14312	Ring—"O"	51	44220	Rotor
17	43664	Valve—Governor	52	43022	Ass'm.—Cylinder & Pin
**	33972	Valve—Governor (Up To Ser. No. 9999) (Not Available)	53	10243	Bearing—Ball
18	12298	Handle	54	44219	Key—Rotor
19	09724	Washer—Lock (4)	55	44460	Coupling (2)
20	07129	Screw (4)	56	14033	Pin—Drive (6)
21	14755	Gasket—Inlet	*57	53109	Kit—Spindle Housing (509)
22	30273	Pin—Roll		53205	Kit—Spindle Housing (514)
23	44476	Rod—Valve	58	30356	Fitting—Grease
24	35119	Washer	59	22637	Spindle—Tool (509)
25	14372	Valve		22638	Spindle—Tool (514)
26	21413	Spring—Valve	60	10254	Bearing—Ball
27	33993	Screen—Air	61	44459	Nut—Lock (2)
28	14275	Protector—Rubber	62	44462	Flange—Inside (509)
29	1361	Cover—Handle (Rear Exhaust)		44463	Flange—Inside (514)
	14063	Cover—Handle (Front Exhaust)	63	2312	Guard (509)
	04207	Cover—Hose (Front Exhaust)	64	598	Wheel—Grinding (509)
30	06573	Screw (4)	65	44464	Flange—Outside (509)
31	09712	Washer—Lock (4)	66	09622	Nut (509)
32	44388	Cap—Inlet	67	599	Wheel—Grinding (514)

\*Replaces Figures 57, 58, 61 62 & 63

\*\*Order Kit No. 43753 (Replaces Fig's. 17, 43 & 44)

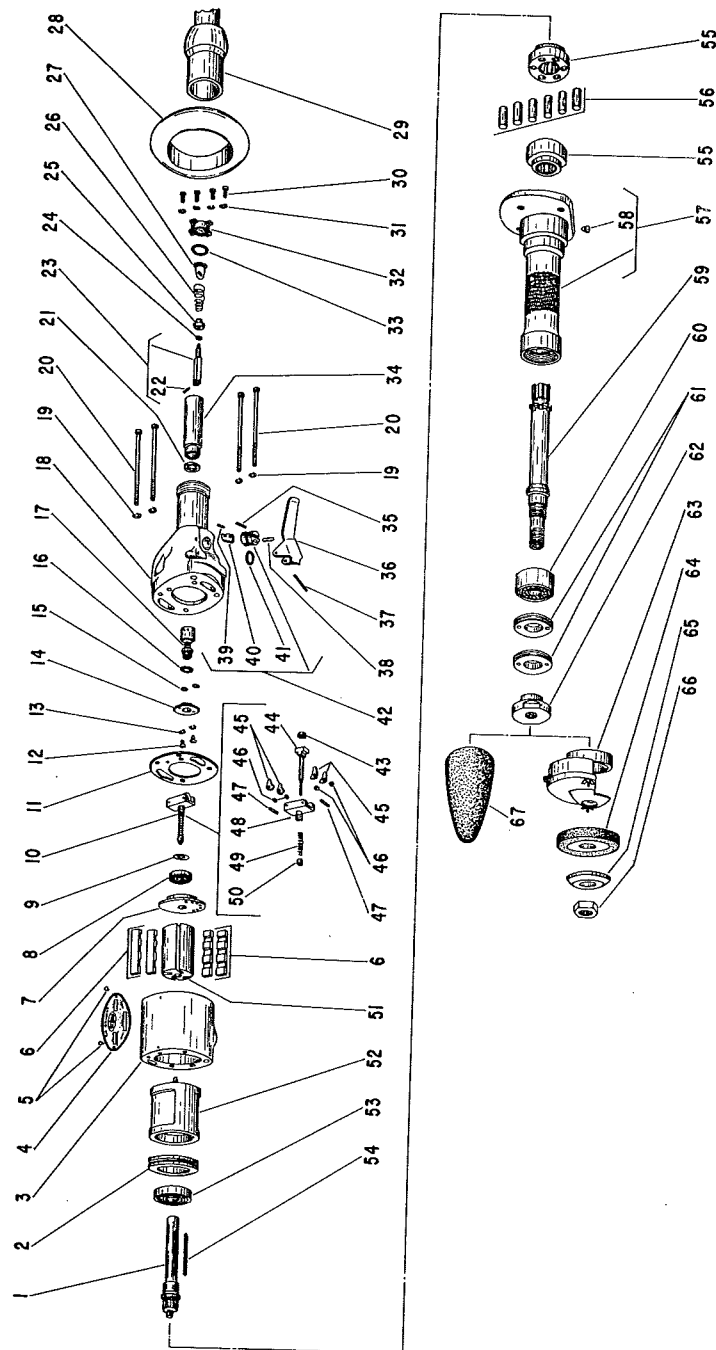
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## Parts List for No. 509 and No. 514 HORIZONTAL AIR GRINDER (Up to Serial B99)



Furnish Catalog and Serial Number When Ordering Parts

This pdf incorporates the following model numbers:

509, 514