



NOTE: Parts are no longer available for this tool.

The manual will continue on the next page.

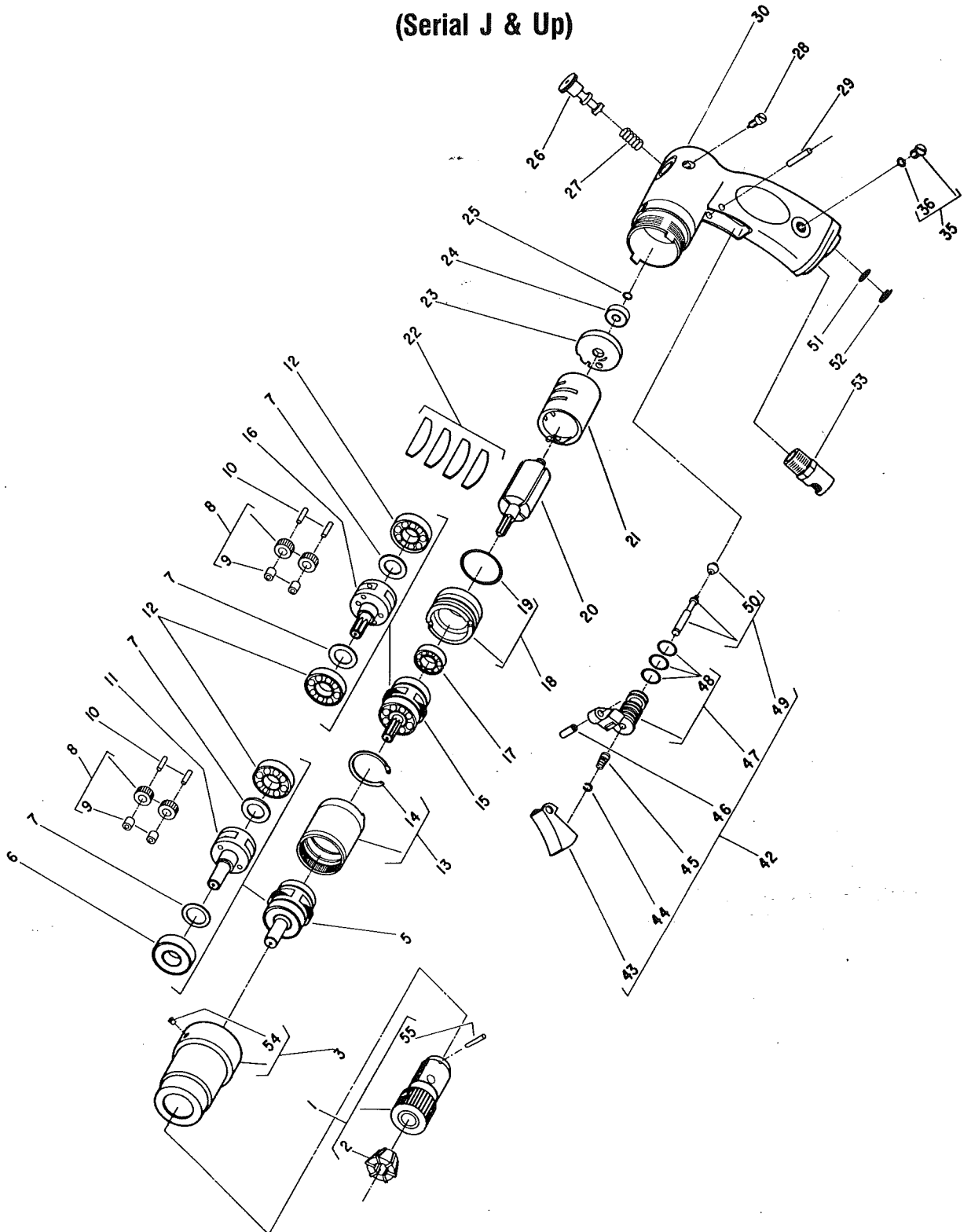


**SIoux
TOOLS INC.**

2901 FLOYD BOULEVARD ■ SIOUX CITY, IOWA 51102 ■

Form A201J
Dated 1/88

**Parts List for No. 0-2550
SIoux TAPPER
(Serial J & Up)**



Furnish Catalog, Serial and Model Number When Ordering Parts



SIoux TOOLS INC.

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Parts List for No. 0-2550 SIoux TAPPER (Serial J & Up)

FURNISH CATALOG, SERIAL AND MODEL NO. WHEN ORDERING PARTS

Fig- ure	Part No.	Name	Fig- ure	Part No.	Name
†1		Chuck—Tap (Not available individually, Tap Chuck included in Fig. 5 & 11)	24	10230	Bearing—Ball
2	21095	Collet—Tap Chuck (#10—5/16" Cap.)	25	21491	Ring—Retainer
	21139	Collet—Tap Chuck (1/4"—1/2" Cap.)	26	44426	Spool—Non-Locking Valve
3	54423	Case—Gear	27	21427	Spring
5	63321	Ass'y.—2nd Planetary Gear & Tap Chuck (Includes Fig. 1)	28	06502	Screw—Retaining
6	10228	Bearing—Ball	29	30322	Pin—Groove
7	25439	Washer (4)*	30	43628	Ass'y.—Handle (Incl. Figs. 35, 51, 52, & 53)
8	19314	Ass'y.—Gear & Bearings (4)*	35	44253	Oiler Screw & "O" Ring
9	10040	Bearing—Needle (4)*	36	14369	Ring—"O"
9	30062	Pin (4)*	42	53245	Ass'y.—Adjustable Throttle Valve
11	63322	Ass'y. Tapper Spindle & Chuck (Includes Fig. 1)	43	53182	Ass'y.—Adjustable Trigger
12	10203	Bearing—Ball (3)*	44	21542	Ring—Retainer
13	19153	Gear—Ring	45	21401	Spring
14	21510	Ring—Retainer	46	44754	Bushing
15	63386	Ass'y.—1st Planetary Gear	47	53258	Ass'y.—Valve Body & "O" Ring
16	64160	Carrier—Gear	48	14312	Ring—"O" (3)*
17	10220	Bearing—Ball	49	53246	Ass'y.—Plunger Valve
18	33741	Ass'y.—Lower End Plate	50	14325	Valve
19	14342	Ring—"O"	51	30463	Screen
20	44511	Rotor	52	21541	Ring—Retainer
21	33738	Ass'y.—Cylinder & Pins	53	53326	Ass'y.—Silencer
22	33737	Vane—Rotor (Set of 4)	54	30375	Fitting—Grease
23	13161	End Plate—Upper	55	40136	Pin—Tapered (3/0 x 3/4")

*Order Quantity As Needed

† Tap Chuck Not Available Individually, Tap
Chuck Now Included In Fig. No. 5 or 11

This pdf incorporates the following model numbers:

O-25550