



## GEAR REPLACEMENT INSTRUCTIONS

The SP66887 gear assembly is a replacement for the SP23824 gear assembly when used in sets of two. The 66887 gear has 26 teeth and the 23824 gear has 27 teeth. Therefore one of each cannot be used in the gear carrier assembly.

**SIoux  
TOOLS INC.**

250 SNAP-ON DRIVE ■ PO BOX 1596 ■ MURPHY, NC 28906 ■ USA ■

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