

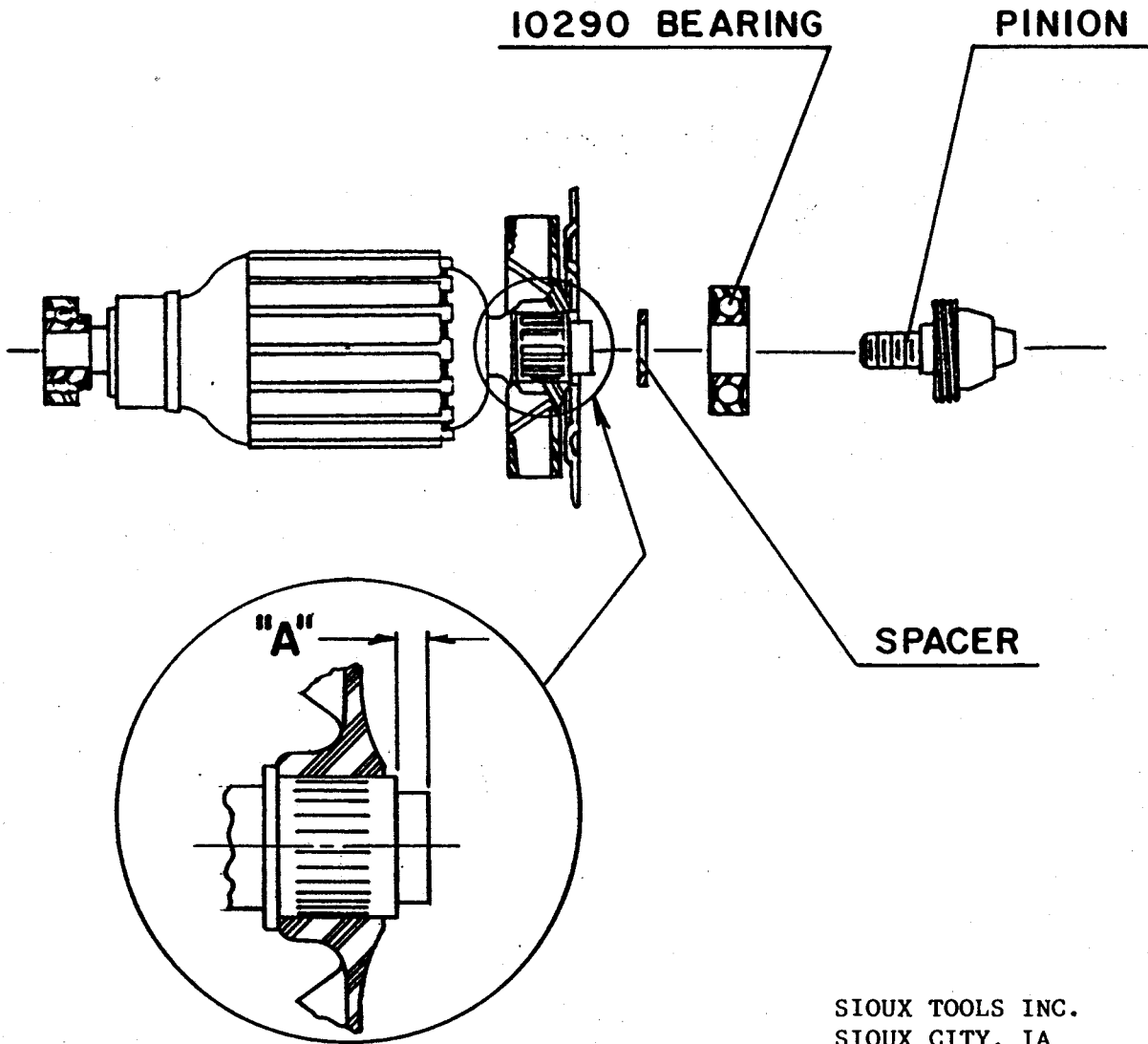
**ASS'Y. INSTRUCTIONS FOR PINION REPLACEMENT**

**(FOR 1200, 1203, 1209, 1250, 1251, 1252, 1259, 1265, 1267,  
1708, 1710, 1712)**

FOR UNITS WITH DIMENSION "A" OF APPROXIMATELY 1/4", USE SPACER  
AS SHOWN BELOW.

FOR UNITS WITH DIMENSION "A" OF APPROXIMATELY 3/16", DO NOT  
USE SPACER SHOWN.

ASSEMBLE TO GEAR CASE AND CHECK FOR FREE ROTATION BEFORE COMPLET-  
ING ASSEMBLY OF TOOL.



SIOUX TOOLS INC.  
SIOUX CITY, IA