

INSTRUCTIONS FOR CHANGING 1710 & 1712 (HEXAGON DRIVE)
TO 1710-S & 1712-S (SPLINE DRIVE)

TO DISASSEMBLE

1. Remove Set Screw No. 08042 (1/4"-20 x 1/2") and discard. Do not re-use.
2. Remove Bearing Head Ass'm. No. 23259 and Hex Tool Spindle No. 22540. Pull straight out. Tight fit may necessitate holding hexagon in vise and tapping Gear Case.

TO ASSEMBLE

1. Replace grease dragged out. Replace only actual amount removed.
2. Support Driver with open end of Gear Case up.
3. Align Tool Spindle Gear No. 19055 and Thrust Bearing No. 10113 in Gear Case.
4. Place Spring No. 21214 over Splined Spindle No. 22916 and assemble in Gear Case. Place Bearing Cap Assembly No. 23694 over Spindle and seat firmly in Gear Case aligning threaded hole in Bearing Cap with corresponding hole in Gear Case.
5. Screw Set Screw No. 08279 (1/4"-20 x 7/16") through Gear Case into Bearing Cap tightening firmly. Do not use screw originally removed.

08279 Screw
(Replaces
08042)

