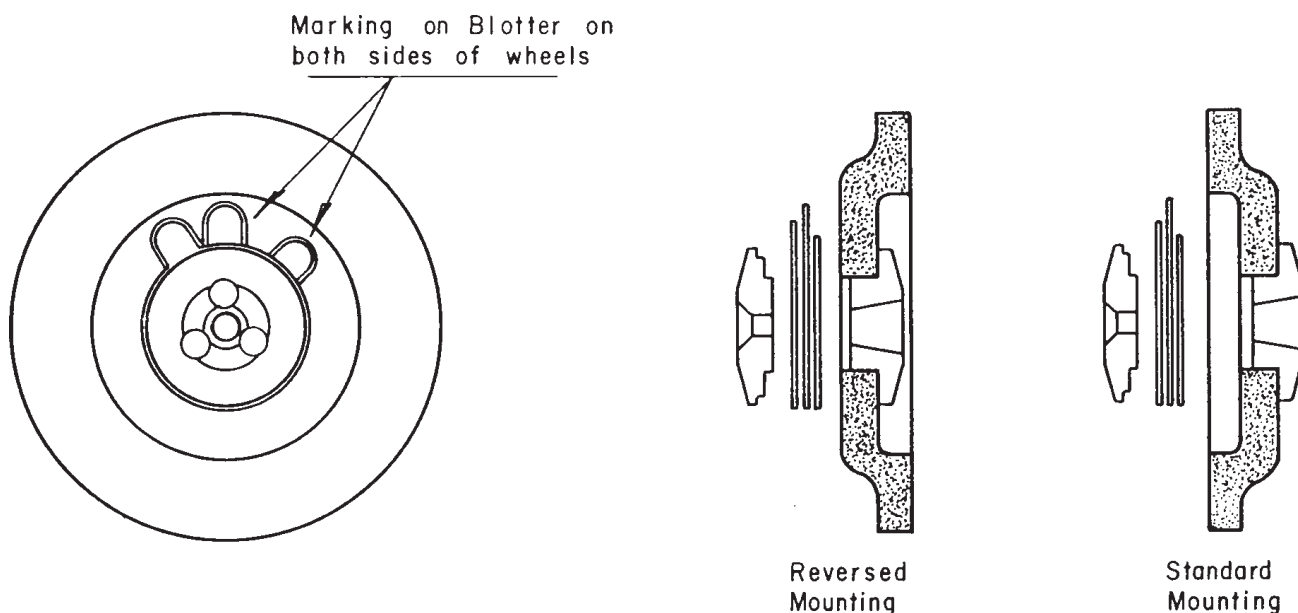




INSTRUCTIONS FOR BALANCED WHEELS USED ON #682 VALVE MACHINES



Grinding wheels for #682 valve machines must be balanced for satisfactory operation. The enclosed wheel has been balanced, with the placement of the adjusting tabs marked on the blotter.

If this wheel is already mounted on a hub, please return the hub from your worn wheel for credit. This may be done through the distributor you obtained your wheel from. Hubs may also be sent in with a new order for balancing and mounting.

If your wheel was ordered "less hubs" for standard or reverse mountings use the hubs and adjusting tabs from your present wheel. The wheel blotter is marked with the proper tab locations to balance this wheel on your hub. Please note that the tabs are **always on the left side** of the wheel and **must be guided by the outer flange** regardless of a standard or reversed wheel mounting position. Do not reverse the wheel position, it is balanced for reverse or standard only. **DO NOT over-tighten the three screws that secure the hub halves**. The screws need only to be snug enough to prevent the tabs from moving.

SIoux TOOLS INC.

250 SNAP-ON DRIVE ■ PO BOX 1596 ■ MURPHY, NC 28906 ■ USA ■

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